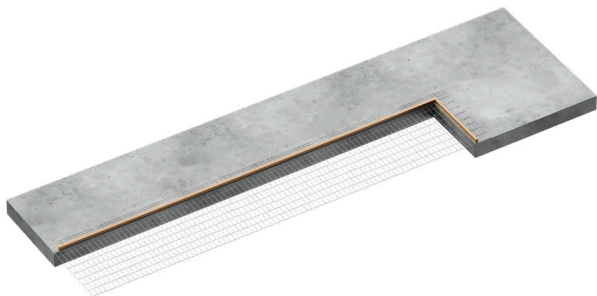


ROLLNET

INSTALLATION MANUAL



TECHNICAL
AGREEMENT
ON REQUEST

GS-BAU-18

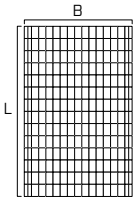
EN
14963:2007

EN
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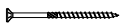
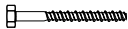
EN
15057:2006

- IT** Per maggiori dettagli si rimanda all'accordo tecnico A.T. ITC-CNR n. 650/25, da richiedere a www.rothoblaas.com.
- DE** Weitere Einzelheiten finden Sie in der technischen Vereinbarung A.T. ITC-CNR Nr. 650/25, die unter www.rothoblaas.com angefordert werden kann
- EN** For further details, please refer to the technical agreement A.T. ITC-CNR No. 650/25, available upon request at www.rothoblaas.com
- ES** Para más información, véanse el acuerdo técnico A.T. ITC-CNR n.º 650/25, que puede solicitarse en www.rothoblaas.com
- FR** Pour plus de détails, veuillez vous référer à l'accord technique A.T. ITC-CNR n° 650/25, disponible sur demande à www.rothoblaas.com
- PT** Para mais detalhes, consulte o acordo técnico A.T. ITC-CNR n.º 650/25, disponível mediante solicitação em www.rothoblaas.com
- RU** Для получения дополнительной информации см. техническое соглашение A.T. ITC-CNR № 650/25, которое можно запросить по адресу www.rothoblaas.com
- CS** Podrobnější informace naleznete v technické dohodě A.T. ITC-CNR č. 650/25, kterou lze vyžádat na adrese www.rothoblaas.com
- DA** For yderligere oplysninger henvises til den tekniske aftale A.T. ITC-CNR nr. 650/25, som kan rekvireres på www.rothoblaas.com
- EL** Για περισσότερες λεπτομέρειες, ανατρέξτε στη τεχνική συμφωνία A.T. ITC-CNR αρ. 650/25, η οποία μπορεί να ζητηθεί στο www.rothoblaas.com
- ET** Lisateabe saamiseks vaadake tehnilist kokkulepet A.T. ITC-CNR nr 650/25, mida saab taotleda aadressil www.rothoblaas.com
- FI** Lisätietoja on saatavilla teknisestä sopimuksesta A.T. ITC-CNR nro 650/25, jota voi pyytää osoitteesta www.rothoblaas.com
- HR** Za više pojedinosti pogledajte tehnički sporazum A.T. ITC-CNR br. 650/25, koji se može zatražiti na www.rothoblaas.com
- HU** "További részletekért lásd az A.T. ITC-CNR 650/25 számú műszaki megállapodást, amely a www.rothoblaas.com címen igényelhető"
- IS** Fyrir frekari upplýsingar, vísað er í tæknisamning A.T. ITC-CNR nr. 650/25, sem hægt er að óska eftir á netfangið www.rothoblaas.com
- LT** Daugiau informacijos rasite techninėje sutartyje A.T. ITC-CNR Nr. 650/25, kurią galima gauti kreipiantis adresu www.rothoblaas.com
- LV** Papildu informācijai, lūdzu, skatiet tehnisko līgumu A.T. ITC-CNR Nr. 650/25, kuru var pieprasīt, rakstot uz www.rothoblaas.com
- NL** Voor meer details wordt verwezen naar de technische overeenkomst A.T. ITC-CNR nr. 650/25, op te vragen via www.rothoblaas.com
- NO** For mer informasjon, se den tekniske avtalen A.T. ITC-CNR nr. 650/25, som kan bestilles fra www.rothoblaas.com
- PL** Więcej szczegółów znajduje się w umowie technicznej A.T. ITC-CNR nr 650/25, którą można zamówić pod adresem www.rothoblaas.com
- RO** Więcej szczegółów znajduje się w umowie technicznej A.T. ITC-CNR nr 650/25, którą można zamówić pod adresem www.rothoblaas.com
- SK** Ďalšie podrobnosti nájdete v technickej dohode A.T. ITC-CNR č. 650/25, ktorú je možné vyžiadať na adrese www.rothoblaas.com
- SL** Za več podrobnosti glejte tehnični sporazum A.T. ITC-CNR št. 650/25, ki ga je mogoče zahtevati na naslovu www.rothoblaas.com
- SV** För ytterligare information, se det tekniska avtalet A.T. ITC-CNR nr. 650/25, som kan begäras på www.rothoblaas.com
- TR** Daha fazla bilgi için A.T. ITC-CNR No. 650/25 teknik anlaşmasına bakınız; www.rothoblaas.com adresinden talep edilebilir
- JA** 詳細については、技術協定 A.T. ITC-CNR No. 650/25 を参照してください。www.rothoblaas.com までお問い合わせください。
- ZH** 如需更多详细信息, 请参阅技术协议 A.T. ITC-CNR 第 650/25 号, 可通过 www.rothoblaas.com 请求获取。
- AR** للمزيد من التفاصيل، يُرجى الرجوع إلى الاتفاقية التقنية A.T. ITC-CNR رقم ٢٥/٢٥٠، والتي يمكن طلبها عبر البريد الإلكتروني www.rothoblaas.com

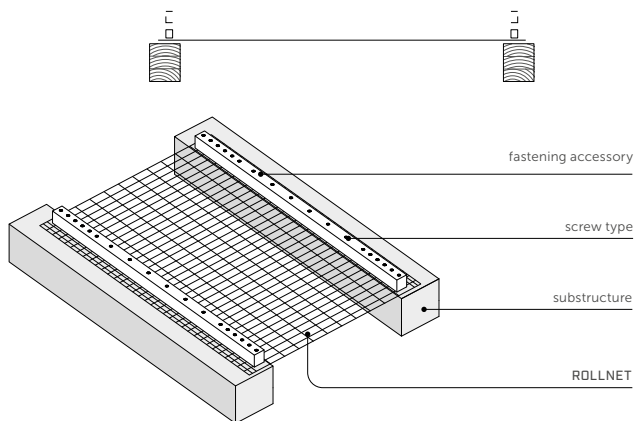
CODES AND DIMENSIONS

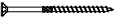
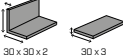
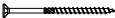
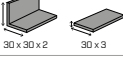
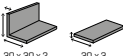
CODES	material	L [m]	B [mm]	pz.
RONET1020	 Zn ELECTRO PLATED (zinc-plated steel)	25	1020	1
RONET1220		25	1220	1
RONET1520		25	1520	1
RONET1830		25	1830	1
RONET2030		25	2030	1
RONET2230		25	2230	1
RONET2530		25	2530	1

ADDITIONAL ACCESSORIES

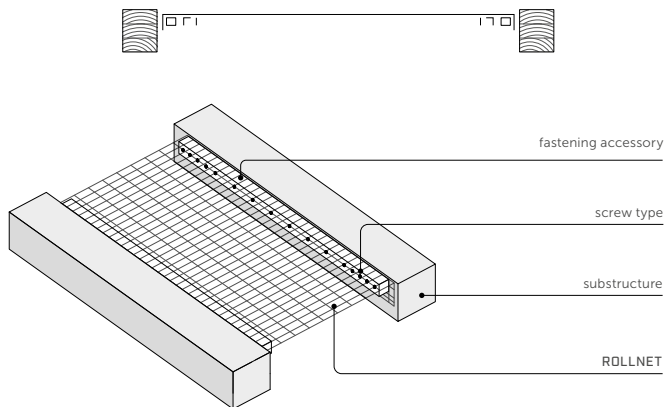
CODES	description	
HBS	screw for timber Ø6 mm	
SKREVO7560		
SKREVO7580	screw anchor for concrete Ø7.5 mm	
SKREVO75100		
SBS6360		
SBS6370	self-drilling timber-to-metal screw Ø6.3 mm	
SBS6385		
MMS6335NET	self-tapping metal-to-metal screw Ø6.3 x 35 mm	
OVERSPRING	joining spring for nets	
OVERSTAPLE	joining staples for nets 20 mm	
WREN	pliers with dispenser for OVERSTAPLE joining staples	

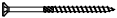
■ CONFIGURATION: A,A1,A2



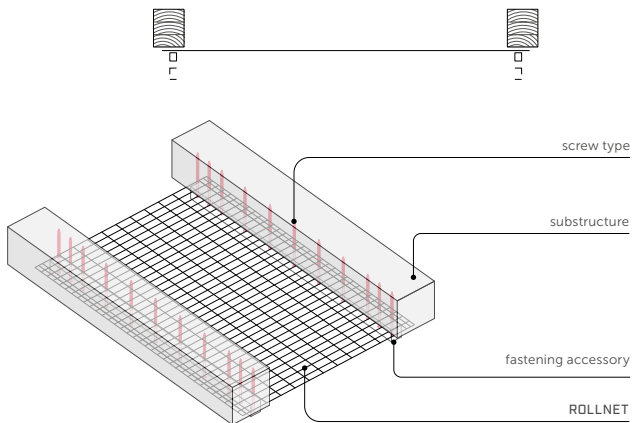
substructure	fastening accessory [mm]	depth anchorage / distance from edge [mm]	screw type
	 40 x 50	35 / 40	 HBS Ø6
	 30 x 30 x 2 30 x 3 	35 / 40	 HBSPL EVO Ø6
	 40 x 50	35 / 50	 SKREVO Ø7,5
	 30 x 30 x 2 30 x 3 	35 / 50	
	 40 x 50	35 / 40	 SBS Ø6,3
	 30 x 30 x 2 30 x 3 	35 / 35	 MMS6335NET

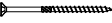
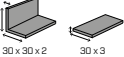
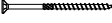
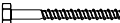
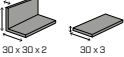
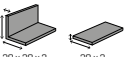
■ CONFIGURATION: B,B1,B2



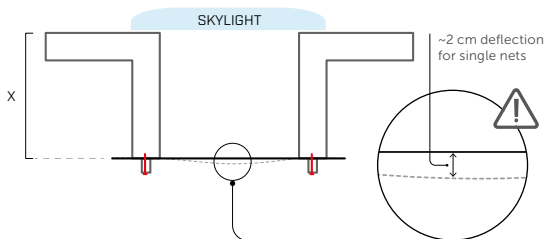
substructure	fastening accessory [mm]	depth anchorage / distance from edge [mm]	screw type
	 40 x 50	40 / 40	 HBS Ø6
	 30 x 30 x 2  30 x 3 	40 / 40	 HBSPL EVO Ø6
	 40 x 50	45 / 50	 SKREVO Ø7,5
	 30 x 30 x 2  30 x 3 	45 / 50	
	 40 x 50	35 / 40	 SBS Ø6,3
	 30 x 30 x 2  30 x 3 	35 / 35	 MMS6335NET

■ CONFIGURATION: C,C1,C2



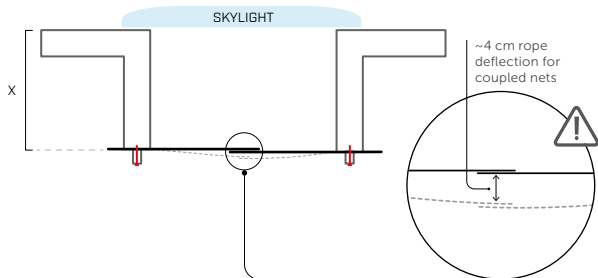
substructure	fastening accessory [mm]	depth anchorage / distance from edge [mm]	screw type
	 40 x 50	50 / 40	 HBS Ø6
	 30 x 30 x 2 30 x 3 S235_JRH	50 / 40	 HBSPL EVO Ø6
	 40 x 50	40 / 50	 SKREVO Ø7,5
	 30 x 30 x 2 30 x 3 S235_JRH	40 / 50	
	 40 x 50	35 / 40	 SBS Ø6,3
	 30 x 30 x 2 30 x 3 S235_JRH	35 / 35	 MMS6335NET

■ SINGLE NET - LAYING PATTERN SYSTEM



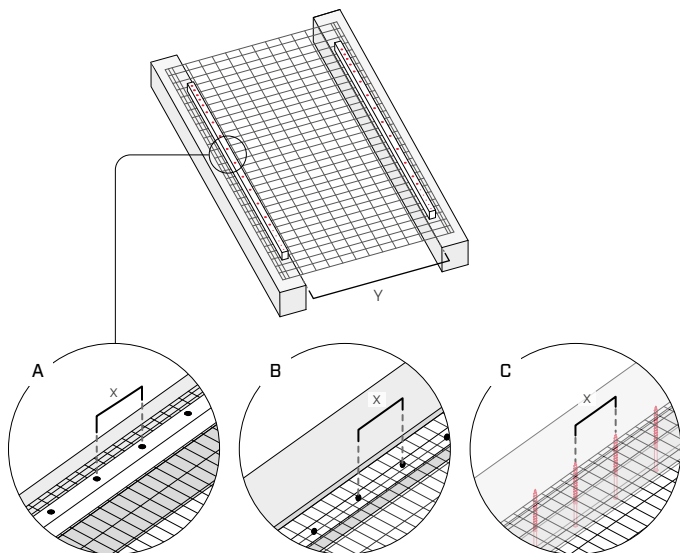
configuration	distance X [cm]
A - B - C	0 - 50
A1 - B1 - C1	50 - 120

■ COUPLED NET - LAYING PATTERN SYSTEM



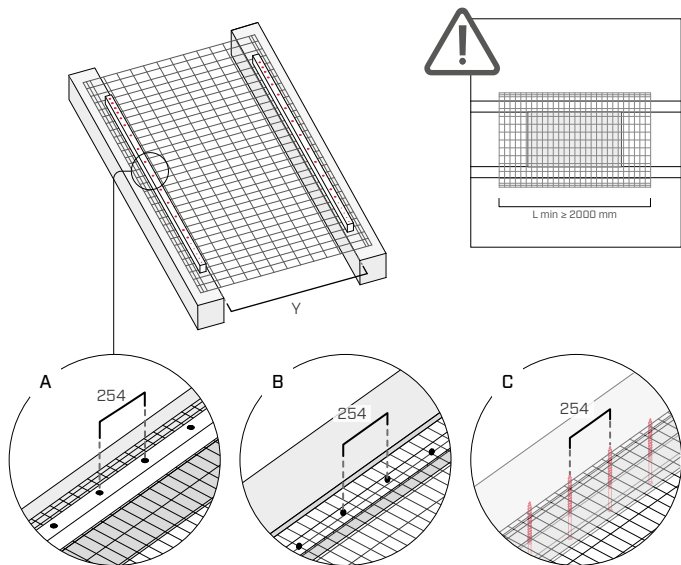
configuration	distance X [cm]
A2 - B2 - C2	≤ 120

■ SINGLE NET A,B,C - INSTALLATION



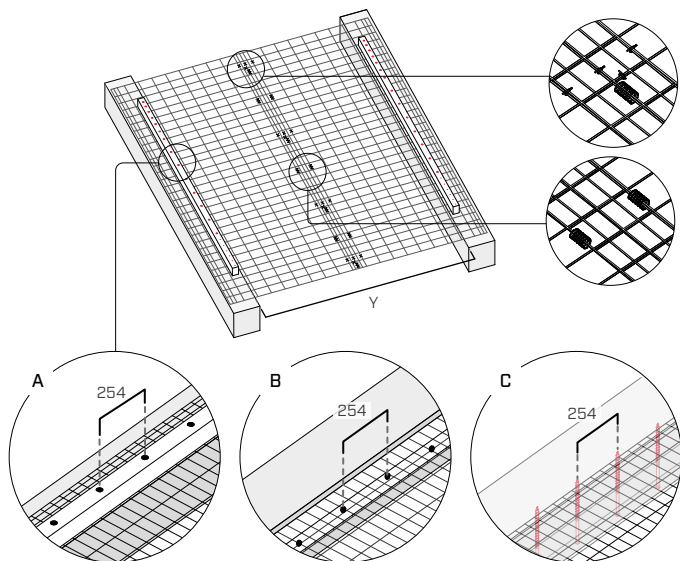
CODE	Y [mm]	configuration	fastener spacing [x] [mm]
RONET1020	0 - 770	A - C	1000
	0 - 840	B	
RONET1220	730 - 970	A - C	900
	820 - 1040	B	
RONET1520	930 - 1270	A - C	700
	1020 - 1340	B	
RONET1830	1230 - 1580	A - C	600
	1320 - 1650	B	
RONET2030	1530 - 1780	A - C	500
	1630 - 1850	B	
RONET2230	1730 - 1980	A - C	400
	1830 - 2050	B	
RONET2530	1930 - 2280	A - C	300
	2030 - 2350	B	

■ SINGLE NET A1,B1,C1 - INSTALLATION



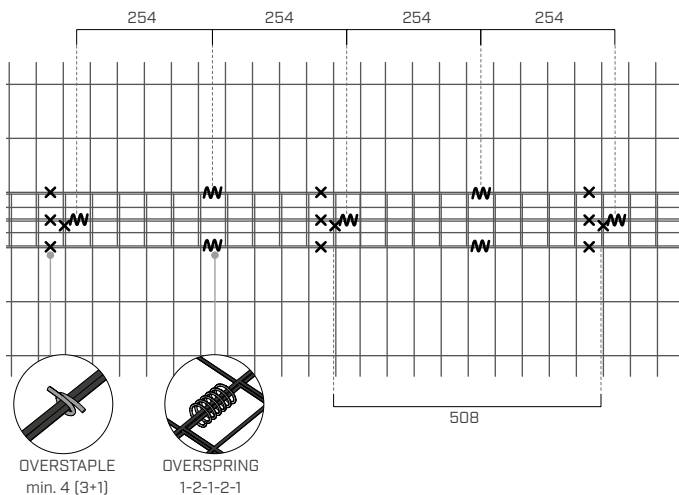
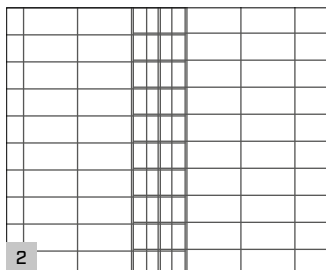
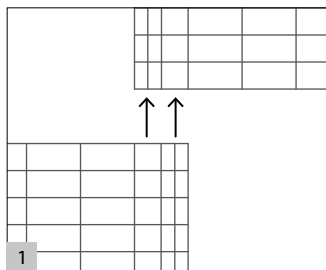
CODE	Y [mm]	configuration	fastener spacing [mm]
RONET1020	0 - 770	A1 - C1	≤ 254
	0 - 840	B1	
RONET1220	730 - 970	A1 - C1	
	820 - 1040	B1	
RONET1520	930 - 1230	A1 - C1	
	1020 - 1340	B1	
RONET1830	1190 - 1580	A1 - C1	
	1320 - 1650	B1	
RONET2030	1530 - 1780	A1 - C1	
	1630 - 1850	B1	
RONET2230	1730 - 1980	A1 - C1	
	1830 - 2050	B1	
RONET2530	1930 - 2280	A1 - C1	
	2230 - 2350	B1	

■ COUPLED NET A2,B2,C2 - INSTALLATION

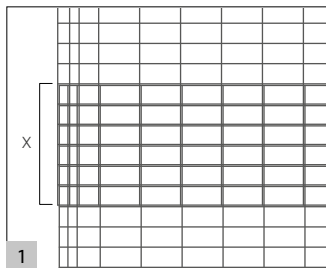


CODE	Y [mm]	configuration	fastener spacing [mm]
RONET1020	1520 - 1670	A2 - C2	≤ 254
	1570 - 1720	B2	
RONET1220	1670 - 2080	A2 - C2	
	1720 - 2120	B2	
RONET1520	2080 - 2690	A2 - C2	
	2120 - 2720	B2	
RONET1830	2660 - 3300	A2 - C2	
	2720 - 3340	B2	
RONET2030	3300 - 3690	A2 - C2	
	3340 - 3740	B2	
RONET2230	3690 - 4090	A2 - C2	
	3740 - 4140	B2	
RONET2530	4500 - 4700	A2 - C2	
	4560 - 4740	B2	

■ NETS COUPLING INSTRUCTIONS: LONG SIDE OVERLAPPING

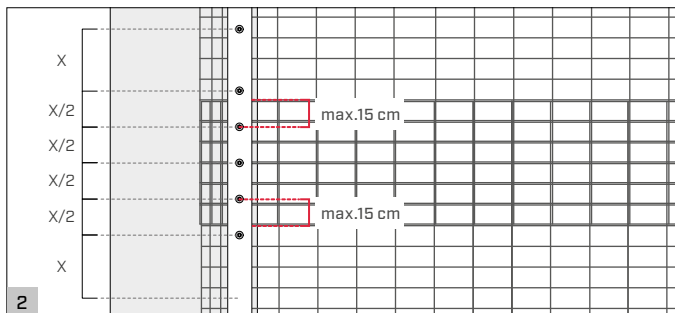
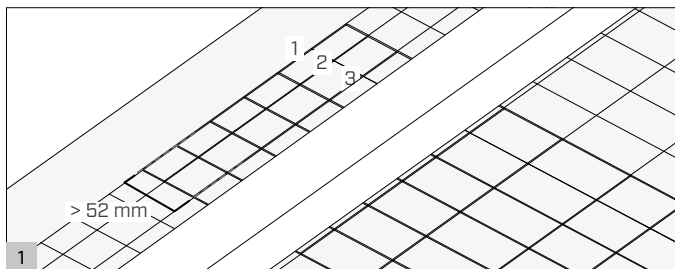


■ NETS COUPLING INSTRUCTIONS SHORT SIDE OVERLAPPING

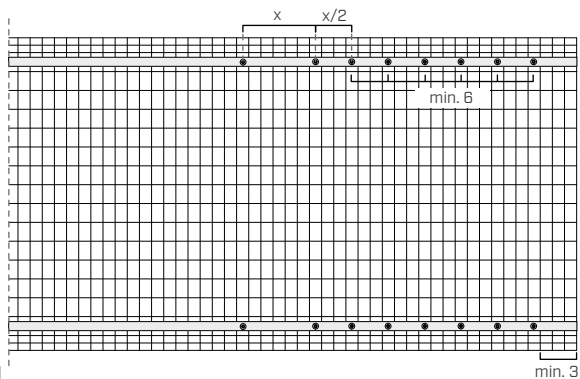


CODE	X [mm]	
	A - B - C	A1,B1,C1 A2,B2,C2
RONET1020	≥ 500	≥ 1000
RONET1220	≥ 500	≥ 1000
RONET1520	≥ 500	≥ 1000
RONET1830	≥ 500	≥ 1000
RONET2030	≥ 500	≥ 1000
RONET2230	≥ 1000	≥ 1000
RONET2530	≥ 1000	≥ 1000

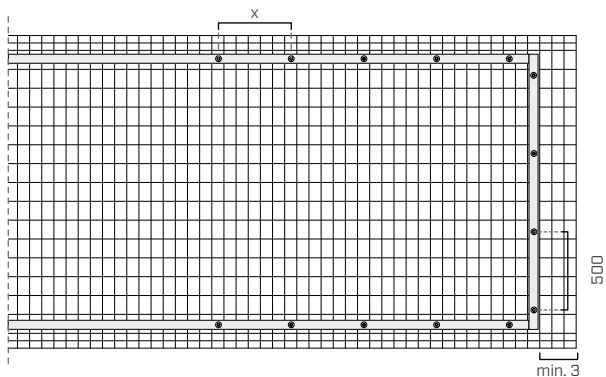
FASTENING TO THE SUBSTRUCTURE



■ TERMINAL FASTENING NETS: A,B,C

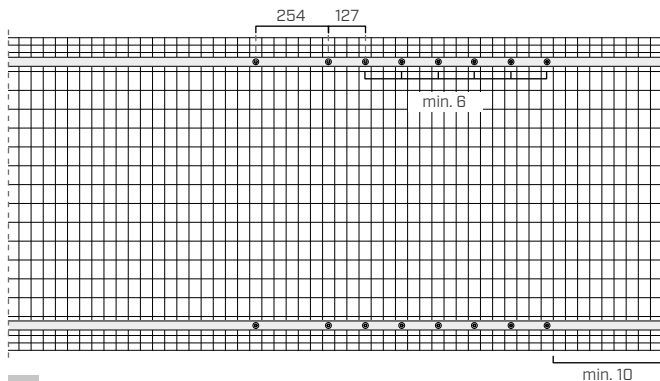


1

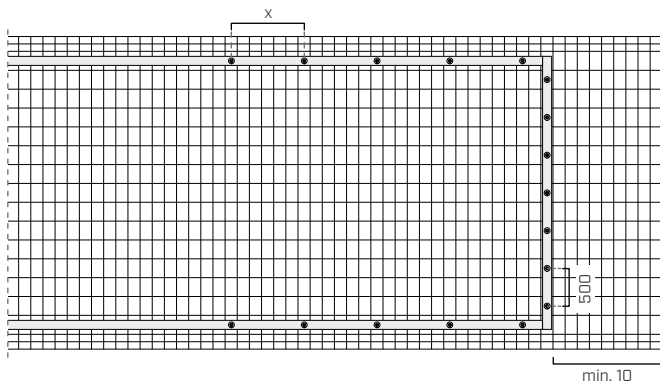


2

■ NETS ENDS CONFIGURATION: A1,A2,B1,B2,C1,C2



1



2



Rotho Blaas SRL

02-26

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